



Dart Aerospace Ltd.
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C3-C

Job Sheet 194632



Part No: C3-C

Job Qty: 1 pcs

Part Name: Single Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/6/19

Job Tracking No:

Due Date: 6/21/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG C3-C Rev G IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	External Load - 1	1 pcs	6/21/19	6/21/19	0.00	0.50	External Load - 1		AP
							External Load - 2		
							External Load - 3		
100	External Load - 2 - B4B	1 pcs	6/21/19	6/21/19	0.00	0.50	External Load - 1 - B4B		Michael 2019/6/12
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	6/21/19	6/21/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		DAS 30 JUN 13 2019
							QC 5 - 30		
							QC 5 - 40		9-89
140	Packaging 3-1 - Stock - B4B	1 pcs	6/21/19	6/21/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		DAS 30 JUN 13 2019
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		9-89
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		



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Container No: S189743



Part: C3-C

Job No: 194632

Serial No/Batch: S189743

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 06/12/19

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - SA	1 pcs	6/21/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 90 - Issue S/N.

Descriptions: 100 - 1-Assemble as per drawing. See note 8,9,10 and 11. ***SPREAD COTTER PIN JUST ENOUGH SO THAT IT WILL NOT FALL OUT*** 2-Ink stamp T/N and S/N as per drawing sheet 2 note 12.

120 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-External Load - 1	S104372
90157A112	Steel Cad Plated Cotter Pin 1/8" Dia X 1-1/4" Long GA054	1 Ea (1 ea)	100-External Load - 2 - B4B	S183131
92562A358	Cad Plated Steel Socket Head Screw 3/8"-16 X 2" Long	1 Ea (1 ea)	100-External Load - 2 - B4B	S185532 S178734
94191A350	Hex Nut 3/8-24 - Steel MS21044NG	2 (2 ea)	100-External Load - 2 - B4B	S181732
97135A230	3/8-16 Nylock Nut	1 Ea (1 ea)	100-External Load - 2 - B4B	S177910
98023A031	Yellow Zinc Plated Grade 8 Steel Washer 0.406" ID. X 0.812" OD. X 0.051"-0.080" THK.	1 Ea (1 ea)	100-External Load - 2 - B4B	S157242
AN10-22A	Bolt GA040	1 Ea (1 ea)	100-External Load - 2 - B4B	S172917
AN310-10	Castellated Nut	1 Ea (1 ea)	100-External Load - 2 - B4B	
AN310-10	Castellated Nut	1 Ea (1 ea)	100-External Load - 2 - B4B	S061118
C3-C-1	Weldment C3 Cage	1 pcs (1 ea)	100-External Load - 2 - B4B	S189247
C3-C-8	Lifting Bushing	1 pcs (1 ea)	100-External Load - 2 - B4B	S180893
C3-C-9	Bumper (E3-19-2)	1 pcs (1 ea)	100-External Load - 2 - B4B	S145002 S182341
NAS1149F0663P	Washer	4 Ea (4 ea)	100-External Load - 2 - B4B	S166716
NAS1149F1032P	Flat Washer, National Aeronautical Standard	2 Ea (2 ea)	100-External Load - 2 - B4B	S173079
	E3-18-10 WASHER	1		S076016-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-External Load - 1	AN6-17A	2	39	0
100-External Load - 2 - B4B	90157A112	1	0	0
	92562A358	1	0	0
	94191A350	2	0	0
	97135A230	1	20	0
	98023A031	1	69	0
	AN10-22A	1	0	0
	AN310-10	2	29	0
	C3-C-1	1	0	0
	C3-C-8	1	0	0
	C3-C-9	1	0	0
	NAS1149F0663P	4	687	0
	NAS1149F1032P	2	93	0

Part Specifications

Specifications could not be found.

Plex 5/6/19 3:55 PM Dart.Renwick.Jennifer

Saf-T-eze (M138973)

Aerosell grease No. 7 (S138964)